

KUKA Robot Group

KUKA System Technology

KUKA Router

For KUKA System Software 5.2, 5.3, 5.4, 5.5

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Other functions not described in this documentation may be operable in the controller. The user has no claims to these functions, however, in the case of a replacement or service work.

We have checked the content of this documentation for conformity with the hardware and software described. Nevertheless, discrepancies cannot be precluded, for which reason we are not able to guarantee total conformity. The information in this documentation is checked on a regular basis, however, and necessary corrections will be incorporated in the subsequent edition.

Subject to technical alterations without an effect on the function.

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KUKA

1 Introduction

1.1 Target group

This documentation is aimed at users with the following knowledge and skills:

- Advanced knowledge of the robot controller
- Advanced KRL programming skills

1.2 Trademarks

Windows is a trademark of Microsoft Corporation.





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2 Product description

2.1 Overview

The purpose of the Router is to forward TCP packets to a different address, depending on the port being used.

The Router is necessary, for example, if the Telnet server of VxWin is to be accessed from a computer connected to the Windows network.









3 Safety

3.1 Representation of warnings and notes

Safety

Warnings marked with this pictogram are relevant to safety and **must** be observed.

Danger!

This warning means that death, severe physical injury or substantial material damage **will** occur, if no precautions are taken.



Warning!

This warning means that death, severe physical injury or substantial material damage **may** occur, if no precautions are taken.



Caution!

erences to further information.

This warning means that minor physical injuries or minor material damage **may** occur, if no precautions are taken.

Notes marked with this pictogram contain tips to make your work easier or ref-

Notes



Tips to make your work easier or references to further information.

3.2 Operation of the robot system

The robot system with the KUKA Router must be operated in accordance with the applicable national laws, regulations and standards.



4 Installation

4.1 Installing the Router

Procedure

- 1. Run Setup.exe from the CD-ROM.
 - 2. Accept the license agreement and click on the **Next** button. The Router will then be installed.

LOG file A LOG file is created under C:\KRC\ROBOTER\LOG.

4.2 Uninstalling the Router



It is advisable to archive all relevant data before uninstalling a software package.

Precondition

Procedure

- Router is installed.
- 1. In the Windows Start menu, select **Control Panel > Software** and remove KUKA Router.
- 2. Delete the folder **Router** in the directory C:\PROGRAM FILES.

LOG file A LOG file is created under C:\KRC\ROBOTER\LOG.





5 Configuration

5.1 Configuration file

Description

In addition to the internal binary *.routes format, the configuration file can also be stored in XML format (*.xml). Any external modification is detected by the Router and the file is automatically reloaded.



The loading is carried out automatically without a request for confirmation. All connections are terminated. The clients must establish a new connection automatically.





6 Operation

6.1 Starting the Router

Precondition

Router is installed.

Procedure

The Router can be started in the following ways:

- Double-click on Router icon.
- Deposit Router document (*.routes, *.xml) on the Router icon.
- Double-click on Router document (*.routes).



This procedure is not possible with *.xml files, since Internet Explorer is linked with them by default.

Double-click on Tray icon.

++ Proconos.xml - Router							
File View Logging Help							
🗅 🚔 🔛 💡							
 □-■ localhost □-■ 192.0.1.1 □-■ Port: 20547, ProConOS □-■ Port: 23, Telnet ① 	2	Target Port	Client	Client Port	Upload	Download	Bytes/s
	•						Ŀ
Ready						160.160.108	8.130 //.

Fig. 6-1: Application window

- 1 Display in tree structure
- 2 Detailed information about the active connections of the routes.

6.2 Adding a new route

Precondition

Router has been started

Procedure

- Right-click on **localhost**.
 A pop-up menu is opened.
 - Select Insert a new route.
 The Add route window is opened.



Add route		×
Target host		_
ļ		
Source Port	Target Port	-
lo	lo.	-
Portname (optio	nal)	
• TCP	C UDP	_
OK	Cancel	

Fig. 6-2: "Add route" window

3. Make the relevant settings and confirm with OK.

6.3 Making the kernel system of the robot controller accessible

Precondition

- Router has been opened.
- There is a connection between the robot controller and the PC.

Procedure 1. Double-click on target address.



Fig. 6-3: Target address

1 Target address

The Configure target... window is opened.

Alternatively, select and right-click on the target address.

A pop-up menu is opened. In this menu, select Configure this target....

Configure target 🔀			
Target host			
192.0.1.1			
ОК	Cancel		

Fig. 6-4: "Configure target" window



2. Enter the address and click on the OK button.



In order, for example to make the kernel system of the robot controller accessible via the network, "192.0.1.1" must be entered under "Target host".

6.4 Setting the port

Precondition

- Router has been started
- Route has been created
- The connection to the kernel system is established

Procedure

- 1. Open the tree structure of the created route.
- A port is displayed.2. Double-click on port.

The **Configure route** window is opened.

Configure route			
Target host telnet			
Source Port 23	Target Port 23		
Portname (option	nal)		
● TCP	C UDP		
ОК	Cancel		

Fig. 6-5: "Configure route" window

3. Make the relevant settings and confirm with OK.



If a port number on the robot controller is executed on the Router and has to be available on the target PC, the problem can be solved by means of port mapping. In this case the parameters Source Port and Target Port would be different.



7 Troubleshooting

7.1 Using logging

Description

For troubleshooting or recording of events, logging can be activated via the application menu.



Files are accessed during logging. If the log level is set to Debug, the logging can have a detrimental effect on the performance of the Router.

Procedure

 Select the menu sequence Logging > Loglevel and then select a menu item.

The following options can be selected:

- Nothing:
 - No information is displayed in the log file.
- Errors:
 - Connection errors are displayed in the log file.
- Warnings:
 - Warnings are displayed in the log file.
- Information:
 - General information is displayed in the log file.
- Debug:

Debugging information is displayed in the log file.

The log file Router.Log is created in the directory containing the Router.exe file.

 Select the menu sequence Logging > Show logfile. The log file is opened.



In order for display with ShowLog to function, the file extension *.log must be assigned to an application (for example NotePad.exe).





8 KUKA Service

8.1 Requesting support

Introduction

The KUKA Robot Group documentation offers information on operation and provides assistance with troubleshooting. For further assistance, please contact your local KUKA subsidiary.



Faults leading to production downtime should be reported to the local KUKA subsidiary within one hour of their occurrence.

Information

- The following information is required for processing a support request:
- Model and serial number of the robot
- Model and serial number of the controller
- Model and serial number of the linear unit (if applicable)
- Version of the KUKA System Software
- Optional software or modifications
- Archive of the software
- Application used
- Any external axes used
- Description of the problem, duration and frequency of the fault

8.2 KUKA Customer Support

 Availability
 KUKA Customer Support is available in many countries. Please do not hesitate to contact us if you have any questions.

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